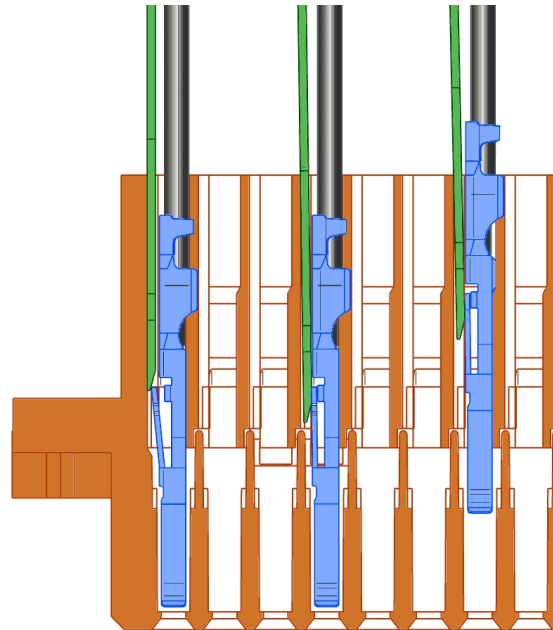
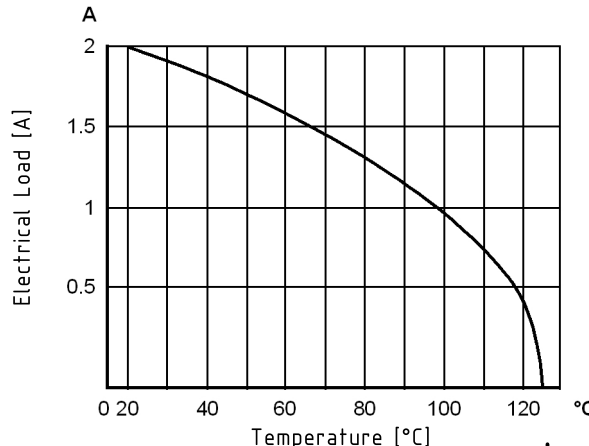


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 DIN Signal female connector RoHS compliant				Installation of crimp contacts Fitting the crimp contacts After crimping the wires onto the contacts with the help of a crimping tool or an automatic crimping machine the contacts should be correctly oriented and inserted into the cavities of the connector moulding in the required configuration. They snap into position and are firmly held in place. A light pull on the wire assures the correct tensile strength of the contact. When using stranded wires with a gauge below 0.37 mm² an insertion tool is necessary. insertion tool part number: 09990000100 Removing the crimp contacts The removal tool is inserted into a slot on the side of the respective crimp cavity. This action compresses the contact retaining spring therefore the contact can then be easily withdrawn using a light pull on the wire. This action will cause no damage to the contact/wire which can be repositioned/refitted as necessary. The drawing demonstrates the crimp removal procedure (max. 5x). removal tool part number: 09990000101 																																																																															
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 All rights reserved Department EL PD HARTING Electronics GmbH D-32339 Espelkamp All Dimensions in mm Original Size DIN A3 Scale 1:1 Free size tol. Ref. Sub. Created by STORCK Inspected by LEHNERT Standardisation HOFFMANN Date 2019-08-29 State Final Release Title DIN Signal female connector Doc-Key / ECM-Nr. 100580120/UGD/000/C 500000157344 Type DS Number 09032100801 Rev. C Page 1/1 <td colspan="4"></td>																																																																																			
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